## ABSTRACT OF THE DISCLOSURE

A horizontal band saw includes a base assembly, a sawing mechanism and a bevel cutting adjustment device. The base assembly includes a frame and a conveyer. The frame has a transverse passage. The conveyer is mounted in the transverse passage of the frame. The sawing mechanism is pivotally mounted on the frame and includes a housing. The housing is pivotally mounted on the frame and has a bottom and a cutting window above the conveyer. The bevel cutting adjustment device is mounted on the frame, connects to the bottom of the housing and is used to pivot the sawing mechanism relative to the conveyer so that the horizontal band saw can make a bevel cut in a workpiece.